

WINNER

—By Alegre Design—



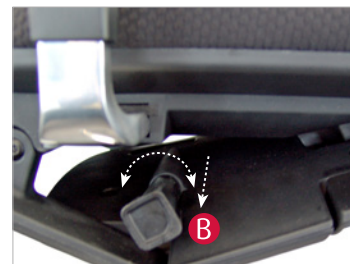
Intensive Certificate

1 SYNCHRO MECHANISMS

Synchro mechanism is activated from handles under the seat in the left hand side (sitting in the chair). Pressing up **(A)** handle, the mechanism is jammed. To release it, press it up again. For tension knob adjustment, pull handle to the right **(B)** and turn it to get it more or less tighten. (Please check engraved symbols in the handle).



Synchron lockable at any position



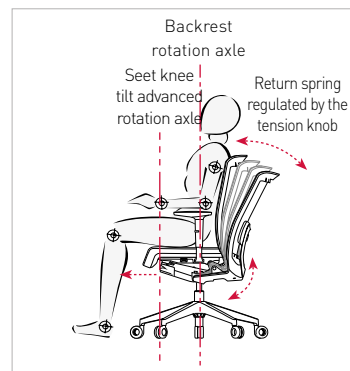
Tension Control Knob

2 BACK REST KNEE-TILT SYSTEM

WINNER has double knee-tilt system to control back rest. First function is to control speed of the back movement throughout gas cylinder. The second function controls the locking system in any position and manages the return of the back part of the seat when the user separates from the Back rest.



Gas lift controls the speed of the tilt return

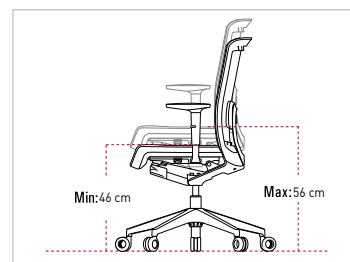


3 SEAT HEIGHT ADJUSTMENT

Seat height adjustment is controlled with a gas lift. The mechanism is activated pressing handle **(C)** which is under the seat in the right hand side (sitting in the chair) up.



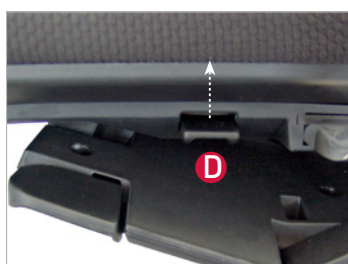
Gas lift



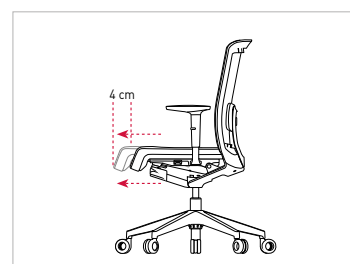
Backrest maximum and minimum height

4 SEAT SLIDE

Horizontal seat slide movement it is used to adjust the seat deep towards the back rest depending on the user's anthropometric characteristics. To activate the mechanism, press handle **(D)** placed in the right hand side, under the seat. Zipper system with 5 positions. A self-return system moves the seat towards the backrest when the handle is activated without any weight pressure in the seat.



Sliding seat lever

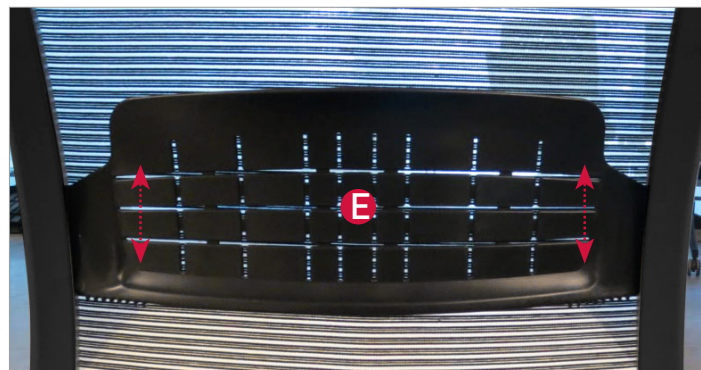


5 different positions. Depth adjustment with auto-return mechanism

5 LUMBAR ADJUSTMENT (serie 30)

Offers a **lumbar height adjustment system (E)** manufactured with a flexible and adaptable material with an adjustment range of 5 cm. A combination of use of mesh materials and lumbar adjustment provides a fully adaptable solution strengthening the support on those points where the tension is higher.

- Flexible Polypropylene (PP)+35% fiber glass. White, drak grey and black



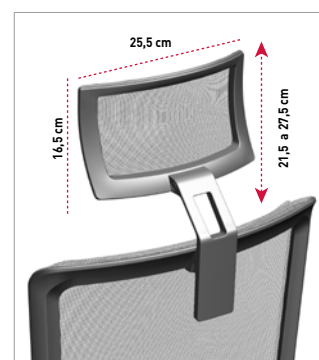
6 OPTIONAL HEAD-REST (serie 30)

Available a Head-rest for **Winner 30** model. (25,5 x 16,5 cm).

Two model availables:

-Flexible Polypropylene (PP)+35% fiber glass. White and black
-Polypropylene(PP) frame. Technical mesh upholstered

Polypropylene(PP) fixing and adjustable piece. **5 Different positions. Maximum Height adjustment 6 cm.** Tilt mechanism.



Elastic mesh

7 AIR COMFORT SYSTEM

The seat foam has been designed with air chambers, that absorb pressure and decompress the foam in an adaptive and responsive way. This improves comfort, flexibility and provides for better pressure distribution



ACS

8 ADJUSTABLE ARM-REST

WINNER offers 2 arm options: aluminium or polyamide arms.

Height adjustment: adjustable using the knob under the arm-rest (F), it offers 7 height positions.

Distance between arms: Manual width adjustment using the level under the seat (G), each arm range adjustment is 3 cm, so maximum total width is 6 cm.

180° Swivel arm system (Anti-panic): Only available with the aluminium arm option, System is used to turn the armrests horizontally and adjust distances between the two armrests depending on the user size. Allowing the horizontal swivel action of the arm-rest.

POLYAMIDE



Polyamide arms. Manual width adjustment

ALUMINIUM



Height adjustable arm

ARM-REST WIDTH ADJUSTMENT

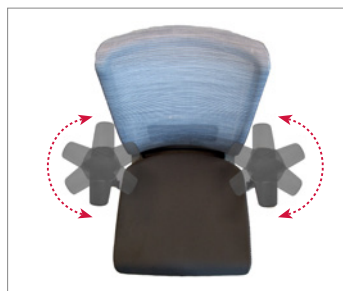


Manual opening of arms

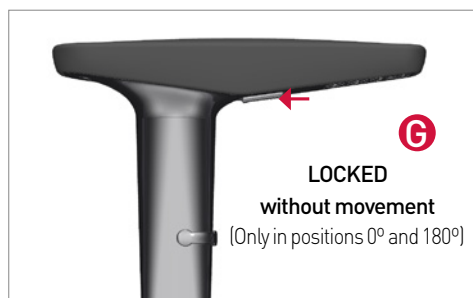


Distance between arms

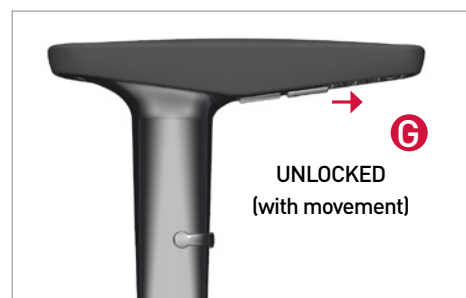
ALUMINIUM ARMS ONLY



180° movement pivoting arm (only available with the aluminium arm option)



Incorporation of a panic trigger in the aluminium arms



9 CASTORS AND CAPS

Soft band 65 mm anti-skid castors in black finish. Optional Security castors with auto-lockable system, avoiding the undesired chair move (when sitting the castors move normally but when stand up the castors auto-lock). Black Polypropylene (PP) caps with antiskid rubber.



Black castor



Weight control castors



Antistatic castors

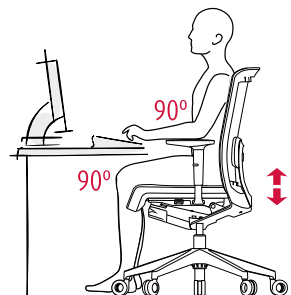


Black caps

1 A correct posture at work to avoid physical problems

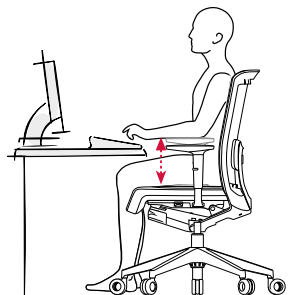
Seat adjustment.

Forearms must be parallel to the desk top as in a right angle with the rest of the arm. Both feet must be lean on the floor and knees must be in right angle too.



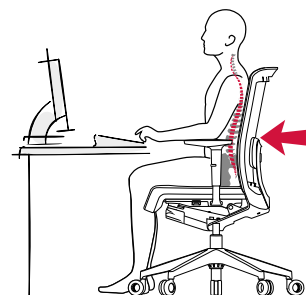
Adjustable arms (5 positions)

Place the chair arms in the lower position to get better mobility. For statics works, adjust height and distance to that point where the forearms perfectly lean.



Lumbar Support Adjustment

Adjust the Lumbar support height to get the back totally rested and the weight totally supported.



2 Different ergonomics conditions and specific mobility for each task

It is necessary to alternate daily dynamic and static tasks.

Dynamic tasks.

Document manipulation, communication and so on...Free the synchro mechanism and adjust weight and height. Place armrests in the lower position

Torsion.

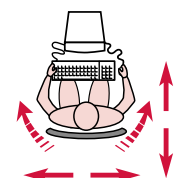
Flexible back whose movements go naturally with the user action.

Static work

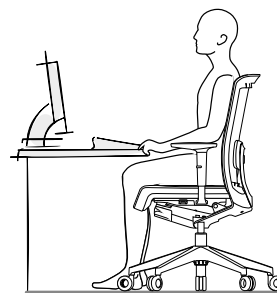
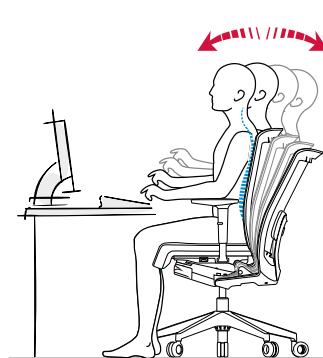
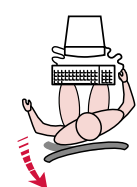
Document analysis and writing, intensive computer work...

Blocked synchro mechanism and use armrests properly

Dynamic tasks.



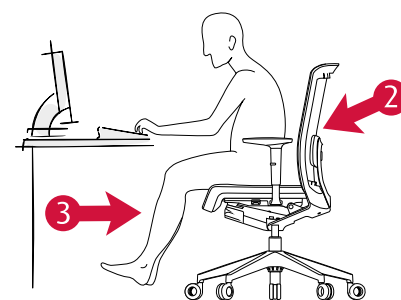
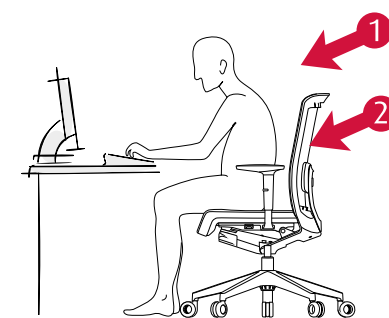
Torsion.



3 Incorrect Postures

Key points.

1. A lower position from the desk produces neck pain.
2. An incorrect back support produces lumbar problems.
3. Legs too stretched or too vended causes body joints over-stressed.



DESCRIPTION

Operative office chair, 5 Star base; aluminium base and polyamide with glass fiber (FV). Anti-skid castors standard use or weight control use. Moulded foam PU flexible de 40kg/m³, density **back** with inner metal frame tube Ø 16 x 1,5 mm, upholstered in different fabrics. Two different models, **headrest** or **without headrest**. Moulded polypropylene **Seat** black polypropylene (P.P) cover seat with injected foam PU flexible upholstered with fabrics. Height adjustable system by gas lift. Depth seat adjustment (40 mm). Return spring system.



BASES AND CASTORS



Black Polyamide - Ø 67,5 cm
Black anti-skid castor, Ø 65 mm soft band



Silver aluminium - Ø 67,5 cm
Dark grey anti-skid castor, Ø 65 mm black soft band



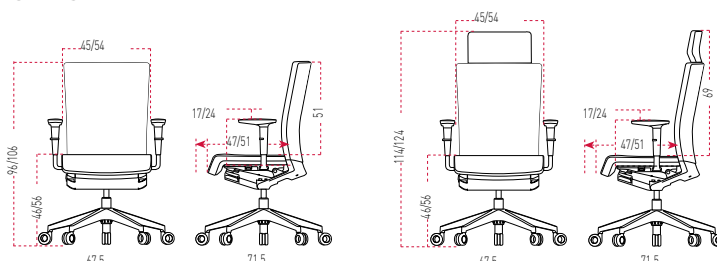
Polished aluminium - Ø 67,5 cm
Black anti-skid castor, Ø 65 mm black soft band

- ① Upholstered moulded foam PU flexible de 40kg/m³
- ② Pivoting arm 180°:
A. SEBS of 3 mm, B. (P.P) of 3 mm,
C. Height adjustment, D. Component by solid aluminium 20 x 30 mm thickness
- ③ Moulded foam PU flexible foam seat upholstered in different finishes
- ④ Patented synchro-evolutive knee-tilt mechanism
- ⑤ Gas lift
- ⑥ 5 star base. Moulded aluminium or polyamide
- ⑦ Anti-skid castors, standard castors or optional hole weight control castor

SIZES

Total height: from 960 to 1.060 mm/ from 675 to 715 mm (headrest)
Total width: from 675 mm to 715 mm
Total depth: from 675 mm to 715 mm
Seat height: from 460 mm to 560 mm
Seat width: from 450 mm to 540 mm
Seat depth: from 470 mm to 510 mm

SIZES





MATERIALS

Maximum use of materials to eliminate and minimize scraps. Use of recyclable and recycled materials in those components that do not affect the functionality and durability.

19,11%
RECYCLED
MATERIALS



PRODUCTION

Maximum optimization of energy use. Minimal environmental impact. Last generation technological systems. Zero discharge of wastewater. No VOC coatings. Processes free of heavy metals, phosphates, OC and COD.

100%
RECYCLABLE
ALUMINIUM, STEEL
& WOOD



TRANSPORT

Detachable systems. Volumes that facilitate the optimization of space. Maximum reduction of energy consumption by transport.

100%
RECYCLABLE
PACKAGE AND THINNER
FREE



USE

Quality and warranty. Long lasting. Replacements available.

EASY
TO CLEAN
AND MAINTAIN



DISPOSAL

Waste reduction. Supplier-manufacturer packaging reuse system. Components are easy to be separated. Inks in packaging are water-based, without solvents.

90,45%
RECYCLABLE
MATERIALS

CERTIFICATES AND REFERENCES

The different programmes get points in different environmental categories to get the LEED certificate (sustainability, material and resources, water, energy and atmosphere, inner environment quality, innovation and design).



STANDARDS

WINNER has passed tests done in our technical department as well as the tests done in AIDIMA the Technological Institute for furniture. The tests correspond to:

Office chairs, Standard from 2009

- UNE-EN 1335-1:01. Office furniture. Office chair. Part 1: Dimensions. About dimensions
- UNE-EN 1335-2:09. Office furniture. Office chair. Part 2: Security requirements
- UNE-EN 1335-3:09. Office furniture. Office chair. Part 3: Security tests.
- BS 5459-2:2008. Specification for performance requirements and tests for office furniture. Office pedestal seating for use by persons weighing up to 150 kg. and for use up to 24 hours a day, including type-approval tests for individual components.

DESCRIPTION

Operative office chair, 5 Star base; aluminium base and polyamide with glass fiber (FV). Anti-skid castors standard use or weight control use.

Backrest polyamide (glass fibre) frame. Upholstered with foamized fabric composed of polyurethane foam 5mm + fabric "T" or 10mm polyurethane foam + fabric M.

Seat black polypropylene (P.P) cover seat with injected foam PU flexible upholstered with fabrics. Height adjustable system by gas lift. Depth seat adjustment (40 mm). Return spring system.

BASES AND CASTORS



Black Polyamide - Ø 67,5 cm
Black anti-skid castor, Ø 65 mm soft band



Silver aluminium - Ø 67,5 cm
Dark grey anti-skid castor, Ø 65 mm black soft band



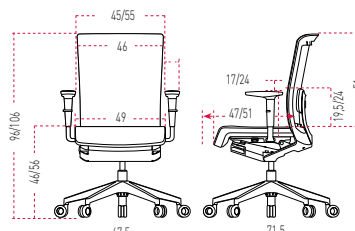
Polished aluminium - Ø 67,5 cm
Black anti-skid castor, Ø 65 mm black soft band



- ① Polyamide frame manufactured with glass fiber
- ② Moulded Flexible foam back rest.
- ③ **OPTIONAL.** Adjustable lumbar support
- ④ Pivoting arm 180°:
A. SEBS of 3 mm, B. (P.P) of 3 mm,
C. Height adjustment, D. Component by solid aluminium 20 x 30 mm thickness
- ⑤ Moulded foam PU flexible foam seat upholstered in different finishes
- ⑥ Gas lift
- ⑦ Patented synchro-evolutive knee-tilt mechanism
- ⑧ 5 star base. Moulded aluminium or polyamide base with glass fiber
- ⑨ Anti-skid castors, standard castors or optional hole weight control castor

SIZES

Total height: from 960 mm to 1.060 mm Seat height: from 460 mm to 560 mm
Total width: from 675 mm to 715 mm Seat width: from 450 mm to 540 mm
Total depth: from 675 mm to 715 mm Seat depth: from 470 mm to 510 mm





MATERIALS

Maximum use of materials to eliminate and minimize scraps. Use of recyclable and recycled materials in those components that do not affect the functionality and durability.

23,13%
RECYCLED
MATERIALS



PRODUCTION

Maximum optimization of energy use. Minimal environmental impact. Last generation technological systems. Zero discharge of wastewater. No VOC coatings. Processes free of heavy metals, phosphates, OC and COD.

100%
RECYCLABLE
ALUMINIUM, STEEL
& WOOD



TRANSPORT

Detachable systems. Volumes that facilitate the optimization of space. Maximum reduction of energy consumption by transport.

100%
RECYCLABLE
PACKAGE AND THINNER
FREE



USE

Quality and warranty. Long lasting. Replacements available.

EASY
TO CLEAN
AND MAINTAIN



DISPOSAL

Waste reduction. Supplier-manufacturer packaging reuse system. Components are easy to be separated. Inks in packaging are water-based, without solvents.

90,69%
RECYCLABLE
MATERIALS

CERTIFICATES AND REFERENCES

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- UNE-EN 1335-3:09. Office furniture. Office chair. Part 3: Security tests.

DESCRIPTION

Operative office chair, 5 Star base; aluminium base and polyamide with glass fiber (FV). Anti-skid castors standard use or weight control use. **Back rest**, polyamide(glass fibre) frame , elastic technical mesh composed by 64% polyester and 36% polyamide. Breathable. Moulded polypropylene. **Seat** black polypropylene (P.P) cover seat with injected foam PU flexible upholstered with fabrics. Height adjustable system by gas lift. Depth seat adjustment (40 mm). Return spring system.



- ① Polyamide frame manufactured with glass fiber
- ② Back rest, technical and ergonomic fabric
- ③ **OPTIONAL.** Adjustable lumbar support
- ④ Pivoting arm 180°:
A. SEBS of 3 mm, B. (P.P) of 3 mm,
C. Height adjustment, D. Component by solid aluminium 20 x 30 mm thickness
- ⑤ Moulded foam PU flexible foam seat upholstered in different finishes
- ⑥ Gas lift
- ⑦ Patented synchro-evolutive knee-tilt mechanism
- ⑧ 5 star base. Moulded aluminium or polyamide base with glass fiber
- ⑨ Anti-skid castors, standard castors or optional hole weight control castor

BASES AND CASTORS



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Black anti-skid castor, Ø 65 mm soft band



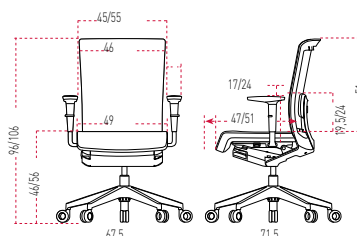
Silver aluminium - Ø 67,5 cm
Dark grey anti-skid castor, Ø 65 mm
black soft band



Polished aluminium - Ø 67,5 cm
Black anti-skid castor, Ø 65 mm black soft
band

SIZES

Total height: from 960 mm to 1.060 mm Seat height: from 460 mm to 560 mm
Total width: from 675 mm to 715 mm Seat width: from 450 mm to 540 mm
Total depth: from 675 mm to 715 mm Seat depth: from 470 mm to 510 mm





MATERIALS

Maximum use of materials to eliminate and minimize scraps. Use of recyclable and recycled materials in those components that do not affect the functionality and durability.

23,13%
RECYCLED
MATERIALS



PRODUCTION

Maximum optimization of energy use. Minimal environmental impact. Last generation technological systems. Zero discharge of wastewater. No VOC coatings. Processes free of heavy metals, phosphates, OC and COD.

100%
RECYCLABLE
ALUMINIUM, STEEL
& WOOD



TRANSPORT

Detachable systems. Volumes that facilitate the optimization of space. Maximum reduction of energy consumption by transport.

100%
RECYCLABLE
PACKAGE AND THINNER
FREE



USE

Quality and warranty. Long lasting. Replacements available.

EASY
TO CLEAN
AND MAINTAIN



DISPOSAL

Waste reduction. Supplier-manufacturer packaging reuse system. Components are easy to be separated. Inks in packaging are water-based, without solvents.

90,69%
RECYCLABLE
MATERIALS

CERTIFICATES AND REFERENCES

The different programmes get points in different environmental categories to get the LEED certificate (sustainability, material and resources, water, energy and atmosphere, inner environment quality, innovation and design).



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- UNE-EN 1335-3:09. Office furniture. Office chair. Part 3: Security tests.

DESCRIPTION

Operative office chair, 5 star base with castors. **Base** manufactured by aluminium injected or plastic polyamid with glass fiber (FV). Anti-skid castors standard use or weight control use. **Backrest** manufactured by Polypropylene (P.P.+30% FV) flexible with 30% glass fiber and other components such as antistatics, antioxidants, UV stabilizers. glass fiber manufactured and other components such as antistatics, anti-oxidants, UV stabilizers. This material support stronger impacts than PP. Perspirable and ergonomics design. Moulded polypropylene **Seat** black polypropylene (P.P) cover seat with injected foam PU flexible upholstered with fabrics. Height adjustable system by gas lift. Depth seat adjustment (40 mm). Return spring system.



- ① Polypropylen Back rest (P.P.+30% FV) flexible
- ② Pivoting arm 180°:
A. SEBS of 3 mm, B. (P.P) of 3 mm,
C. Height adjustment, D. Component by solid aluminium 20 x 30 mm thickness
- ③ Moulded foam PU flexible foam seat upholstered in different finishes
- ④ Gas lift
- ⑤ Patented synchro-evolutive knee-tilt mechanism
- ⑥ 5 star base. Moulded aluminium or polyamide base with glass fiber
- ⑦ Anti-skid castors, standard castors or optional hole weight control castor

BASES AND CASTORS



Black Polyamide - Ø 67,5 cm
Black anti-skid castor, Ø 65 mm soft band



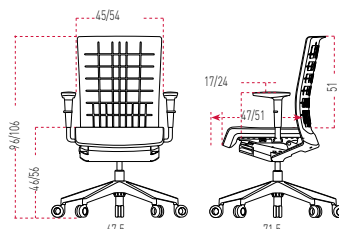
Silver aluminium - Ø 67,5 cm
Dark grey anti-skid castor, Ø 65 mm black soft band



Polished aluminium - Ø 67,5 cm
Black anti-skid castor, Ø 65 mm black soft band

SIZES

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Total depth: from 675 mm to 715 mm Seat depth: from 470 mm to 510 mm





MATERIALS

Maximum use of materials to eliminate and minimize scraps. Use of recyclable and recycled materials in those components that do not affect the functionality and durability.

22,12%
RECYCLED
MATERIALS



PRODUCTION

Maximum optimization of energy use. Minimal environmental impact. Last generation technological systems. Zero discharge of wastewater. No VOC coatings. Processes free of heavy metals, phosphates, OC and COD.

100%
RECYCLABLE
ALUMINIUM, STEEL
& WOOD



TRANSPORT

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100%
RECYCLABLE
PACKAGE AND THINNER
FREE



USE

Quality and warranty. Long lasting. Replacements available.

EASY
TO CLEAN
AND MAINTAIN



DISPOSAL

Waste reduction. Supplier-manufacturer packaging reuse system. Components are easy to be separated. Inks in packaging are water-based, without solvents.

94,46%
RECYCLABLE
MATERIALS

CERTIFICATES AND REFERENCES

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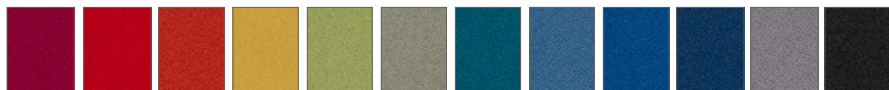
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UPHOLSTERED BACK AND SEAT

BACK AND SEAT

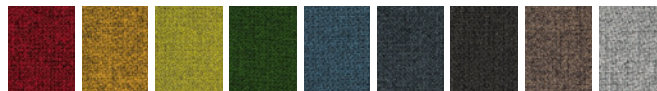
GROUP T-C



GROUP N



GROUP M - MELANGE



GROUP F - ATLANTIC



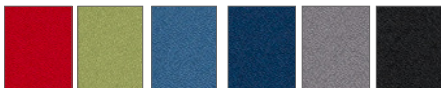
GROUP P



TEX BACKREST

BACKREST AND SEAT

GROUP T-C



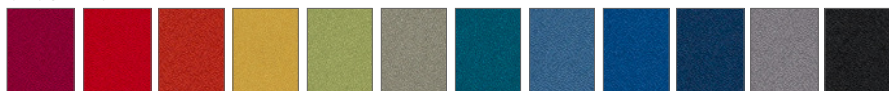
GROUP M - MELANGE



TECHNICAL MESH BACK REST

SEAT

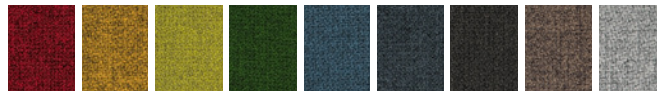
GROUP T-C



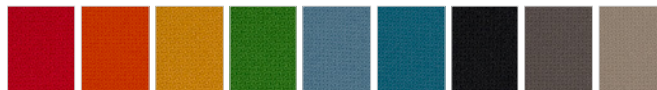
GROUP N



GROUP M - MELANGE



GROUP F - ATLANTIC



GROUP H - HARLEQUIN



GROUP G - OMEGA 3D

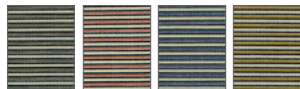


BACK

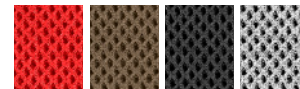
NET



PLUS



GROUP H - HARLEQUIN



POLYAMIDE

