



## ■ DESCRIPTION

**Frame** steel molded and cone shape tube Ø 22 x 1,5 mm three different finishes white, aluminium or chrome. Oscillating levels. Felt silent pad (anti scratch). Includes trim-protector for stacking a maximum of 4 units. Polypropylene (P.P) Linking devices 5 mm thickness.

Different Shell models:

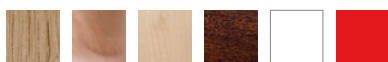
- **Beech plywood lacquered** sheets placed in perpendicular or transversal position. 10 mm thickness lacquered board available in wengue, natural chesnut, red, white, natural oak or natural beech.

- **Upholstered** finish. Inner, 2 cm foam (40kg/m<sup>3</sup>)

- **Leather face**, 2 mm thickness leather, inner made of 4 mm thickness latex in the seat and 6 mm thickness latex in the back + beech, chestnut, wengue or black shell.

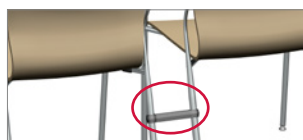


## ■ LACQUER WOOD FRAME



- ① Housing Monoblock
- ② White, aluminized and chrome arms
- ③ Hub cap-stacking protector
- ④ Steel tube de Ø 22 x 1,5 mm
- ⑤ Oscillating levels. Felt silent pad (anti scratch)

## ■ COMPLEMENTS



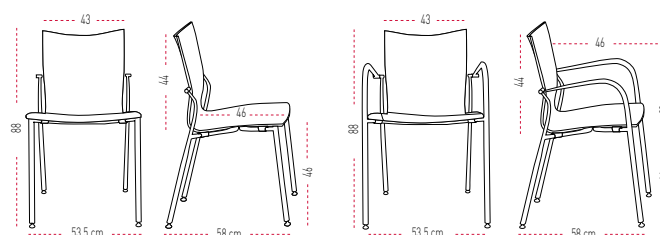
Polypropylene (P.P) linking devices.  
5 mm thickness

## ■ SIZES

Total height: from 880 mm  
Total width: from 535 mm  
Total depth: from 580 mm  
Seat height: from 440 mm  
Seat width: from 430 mm  
Seat depth: from 460 mm



## ■ SIZES



## DESCRIPTION

**Frame**, Manufactured with warm laminated steel cylinder tube, moulded, flatten and conical shape (25 - 17 mm), 2,5 mm thickness three different finishes white, aluminium or chrome. Swivel **Base**, self-return and oscillating levelers. Felt silent pad (anti scratch).

Different Shell models:

- **Upholstered** finish. Inner, 2 cm foam ( $40\text{kg/m}^3$ )
- **Leather face**, 2 mm thickness leather, inner made of 4 mm thickness latex in the seat and 6 mm thickness latex in the back + beech, chestnut, wengue or black shell.

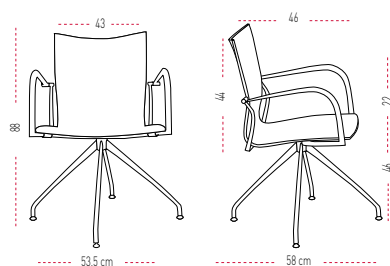


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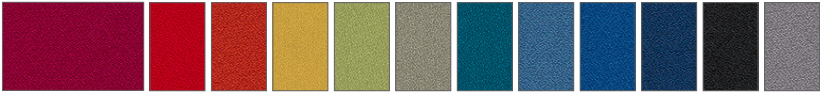
- ① Housing Monoblock
- ② White, aluminized and chrome arms
- ③ Auto-return
- ④ Steel cylinder tube, moulded, flatten and conica, in different finishes
- ⑤ Oscillating levels. Felt silent pad (anti scratch)

## SIZES



■ BACK AND SEAT

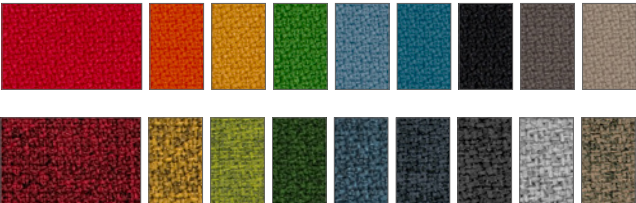
GROUP T-C



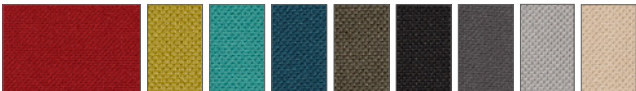
GROUP N



GROUP M - MELANGE



GROUP F - ATLANTIC



■ LACQUER CASE SKIN



[see finishes and fabric card]





#### MATERIALS

Maximum use of materials to eliminate and minimize scraps. Use of recyclable and recycled materials in those components that do not affect the functionality and durability.

**24,84%**  
RECYCLED  
MATERIALS



#### PRODUCTION

Maximum optimization of energy use. Minimal environmental impact. Last generation technological systems. Zero discharge of wastewater. No VOC coatings. Processes free of heavy metals, phosphates, OC and COD.

**100%**  
RECYCLABLE  
ALUMINIUM, STEEL  
& WOOD



#### TRANSPORT

Detachable systems. Volumes that facilitate the optimization of space. Maximum reduction of energy consumption by transport.

**100%**  
RECYCLABLE  
PACKAGE AND THINNER  
FREE



#### USE

Quality and warranty. Long lasting. Replacements available.

**EASY**  
TO CLEAN  
AND MAINTAIN



#### DISPOSAL

Waste reduction. Supplier-manufacturer packaging reuse system. Components are easy to be separated. Inks in packaging are water-based, without solvents.

**99,81%**  
RECYCLABLE  
MATERIALS

### CERTIFICATES AND REFERENCES

The different programmes get points in different environmental categories to get the LEED certificate (sustainability, material and resources, water, energy and atmosphere, inner environment quality, innovation and design).



The mark of  
responsible forestry



PEFC Certificate



EN ISO 14006:2011  
ECODESIGN Certificate



UNE-EN ISO 9001:2008  
ISO 9001 Certificate



UNE-EN ISO 14001:2004  
ISO 14001 Certificate



E1 Certificate  
by EN 13986



PARQUE TECNOLÓGICO ACTIU  
proyecto certificado LEED® GOLD  
por el U.S. Green Building Council en 2011  
Leadership in Energy & Environmental Design

### STANDARDS

**ÍKARA** has passed tests done in our technical department as well as the tests done in **AIDIMA** the Technological Institute for furniture. The tests correspond to:

- **UNE-EN 16139:13.** Furniture. Resistance, long lasting, security. Requirements for non domestic use seating.